



NOTES:

1. DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.
2. APPROXIMATE WEIGHT 9LBS.

02	DIM WAS R 4.77[R121.16]	GC		JC	3/30/00
01	AS PER REVISION #01		DLF	JC	2/4/00
SYM	CHANGE	DESCRIPTION	BY	CHKD	DATE
REVISIONS					

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.				
TOLERANCES				
DECIMALS ANGULAR				
X .03 (1.7620) .25°				
XX .01 (0.25)				
XXX .005 (0.127)				
SURFACE ROUGHNESS				
REMOVE ALL BUMPS AND BREAK SHARP EDGES .50 MAX.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST AMS 2627				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ASME Y14.5				
DO NOT SCALE DRAWING				
LOG NUMBER		THIS DRAWING IS THE PROPERTY OF		
U1610106-02		ARGONNE NATIONAL LABORATORY		
DRAWN BY	DATE	CHIEF DESIGN ENGINEER	DATE	TITLE
D. FALLIN	10/14/99	D. SHU	12/19/99	ADVANCED PHOTON SOURCE
CHECKED BY	DATE	UP LEADER	DATE	
J. CHANG	12/7/99	T. KUZAY	1/6/00	
DESIGNER	DATE	PROJECT MGR.	DATE	
D. FALLIN				
RESPONSIBLE ENGINEER	DATE	APPROVE & RELEASED	DATE	
J. CHANG	12/7/99			
MATERIAL		SCALE		SIZE
LEAD GRADE "C" ASTM B29:QQ-L-201		1:2		C
		SHEET 14		DRAWING NUMBER
				U1-610106-02